Chiller Tune-Up Checklist



Customer Name		Contractor/Trade Ally
Customer Address		Date of Service
Tune-Up Require	ements	
Commercial and Indus	trial customers are eligible to re	ceive chiller tune-up incentives once every five (5) years.
☐ Inspect and correct oil level and pressure at full load ☐ Clean the air-cooled condenser coil ☐ Check and adjust the system pressure ☐ Inspect and/or replace filter ☐ Inspect and/or replace belt ☐ Check and repair the electrical contractors ☐ Check refrigerant temperature and pressure ☐ Validate high pressure controls ☐ Clean water-cooled chiller condenser tubes ☐ Check and repair economizer operation ☐ Validate suction temperature and pressure ☐ Patch and wash coat as required ☐ Check for proper venting		Lubricate all motors and check coupling alignment Check and repair evaporator condition Validate compressor amp draw Validate supply motor amp Validate condenser fan(s) amp draw Check liquid line temperature Check suction pressure and temp Validate low-pressure controls Validate crankcase heater operation Validate sub-cooling and superheat Inspect all refractory Check safety controls Clean water-cooled chiller evaporator tubes (if performance warrants)
Equipment Infor Chiller Type: (check one)	mation ☐ Space Cooling	☐ Process Cooling
Make and Model Num	nber	Serial Number
Unit Size (Tons)		Annual Operating Hours Chiller Location

Questions? Call TRC at 1-800-299-2501 or visit NIPSCO.com/Business